

Tools for drilling, turning, milling

Use: free-cutting steel R<450N/mm², low-alloy steel R<750N/mm², "Mid-Hard" low-alloy steel R950N/mm² Top angle: 118° Helix angle: 30°, Ø-tolerance h8 Neckline at 13 mm from Ø13.5 to Ø20 mm Packing: 1

R3005V-18



riss

Use: free-cutting steel R450N/mm², low-alloy steel R750N/mm², "Mid-Hard" low-alloy steel R950N/mm² Top angle: 118° Helix angle: 30°, Ø-tolerance h8 Neckline at 13 mm from Ø13.5 to Ø20 mm Packing: 1

	R3005V-18
Suitable for wood	No
Suitable for steel	Yes
Suitable for stainless steel	Yes
Suitable for nonferrous metals	Yes
Suitable for cast iron	No
Suitable for plastic	No
Diameter drill	18 mm
Spiral drill	Yes
Shaft diameter	18 mm
Shank shape	Cylindrical
Cutting edge length	130 mm
Number of cutting edges	2
Total length	192 mm
Holding system	Cylindrical plug-in axle
With quick-lock	No
Plug-in axle with flat end	No
With centre drill	No
Double sided drill	No
With cooling channel	No
Tip angle	118 °
Suitable for re boring	No
Cutting direction	Right
Cutting material	HSS

Brand	RISS
Art. N°	R3005V-18
Sales unit	pc
EAN PCE	3253113018005
EAN QTY PCE	1
Intrastat code	82075060