

## Tools for drilling, turning, milling

Use: free-cutting steel R<450N/mm<sup>2</sup>, low-alloy steel R<750N/mm<sup>2</sup>, "Mid-Hard" low-alloy steel R950N/mm<sup>2</sup> Top angle: 118° Helix angle: 30°, Ø-tolerance h8 Neckline at 13 mm from Ø13.5 to Ø20 mm Packing: 1

R3005V-19



**riss**

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|                                | R3005V-19                |
|--------------------------------|--------------------------|
| Suitable for wood              | No                       |
| Suitable for steel             | Yes                      |
| Suitable for stainless steel   | Yes                      |
| Suitable for nonferrous metals | Yes                      |
| Suitable for cast iron         | No                       |
| Suitable for plastic           | No                       |
| Diameter drill                 | 19 mm                    |
| Spiral drill                   | Yes                      |
| Shaft diameter                 | 19 mm                    |
| Shank shape                    | Cylindrical              |
| Cutting edge length            | 135 mm                   |
| Number of cutting edges        | 2                        |
| Total length                   | 199 mm                   |
| Holding system                 | Cylindrical plug-in axle |
| With quick-lock                | No                       |
| Plug-in axle with flat end     | No                       |
| With centre drill              | No                       |
| Double sided drill             | No                       |
| With cooling channel           | No                       |
| Tip angle                      | 118 °                    |
| Suitable for reborring         | No                       |
| Cutting direction              | Right                    |
| Cutting material               | HSS                      |

|                |               |
|----------------|---------------|
| Brand          | RISS          |
| Art. N°        | R3005V-19     |
| Sales unit     | pc            |
| EAN PCE        | 3253113019002 |
| EAN QTY PCE    | 1             |
| Intrastat code | 82075060      |