

Tools for drilling, turning, milling

Use: bar-turning steel $R < 450 \text{ N/mm}^2$, low-alloy steel $R < 750 \text{ N/mm}^2$,
 "Mid-H

R3018E-5



riss

Use: bar-turning steel $R 450 \text{ N/mm}^2$, low-alloy steel $R 750 \text{ N/mm}^2$, "Mid-Hard" low-alloy steel $R 950 \text{ N/mm}^2$,
 "Hard" alloy or treated steel $R 950 \text{ N/mm}^2$, alloy or gray cast iron Angle at top: 118° self-centerin

	R3018E-5
Suitable for brick	0
Suitable for wood	No
Suitable for steel	Yes
Suitable for stainless steel	No
Suitable for nonferrous metals	Yes
Suitable for cast iron	Yes
Suitable for stone	No
Suitable for concrete	No
Suitable for tiles	No
Suitable for ceramics	No
Suitable for glass	No
Suitable for plastic	No
Diameter drill	5 mm
Spiral drill	Yes
Shaft diameter	5 mm
Shank shape	Cylindrical
Cutting edge length	210 mm
Number of cutting edges	2
Total length	315 mm
Holding system	Cylindrical plug-in axle
With quick-lock	No
Plug-in axle with flat end	No
With centre drill	No
Double sided drill	No
With cooling channel	No
Tip angle	135°
Suitable for re boring	No
Cutting direction	Right
Cutting material	HSS

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"Mid-H

Brand	RISS
Art. N°	R3018E-5
Sales unit	pc
EAN PCE	3253119018504
EAN QTY PCE	1
Intrastat code	82075060