

Tools for drilling, turning, milling

Use: bar-turning steel R<450N/mm², low-alloy steel R<750N/mm²,
"Mid-H

R3085V18



riss

Use: bar-turning steel R450N/mm², low-alloy steel R750N/mm², "Mid-Hard" low-alloy steel R950N/mm²,
"Hard" alloy or treated steel R950N/mm² Top angle: 118° self-centering Helix angle: 30° Ø-toleran

	R3085V18
Suitable for steel	Yes
Suitable for stainless steel	Yes
Suitable for nonferrous metals	Yes
Suitable for cast iron	Yes
Suitable for plastic	Yes
Diameter drill	18 mm
Spiral drill	Yes
Shaft diameter	18 mm
Shank shape	Cylindrical
Cutting edge length	130 mm
Total length	192 mm
Holding system	Cylindrical plug-in axle
Tip angle	135 °
Cutting material	HSS

Brand	RISS
Art. N°	R3085V18
Sales unit	pc
EAN PCE	3253113828000
EAN QTY PCE	1
Intrastat code	82075060