

## Tools for drilling, turning, milling

Use: bar-turning steel R<450N/mm<sup>2</sup>, low-alloy steel R<750N/mm<sup>2</sup>,  
"Mid-H

R3085V4-5



**riss**

Use: bar-turning steel R450N/mm<sup>2</sup>, low-alloy steel R750N/mm<sup>2</sup>, "Mid-Hard" low-alloy steel R950N/mm<sup>2</sup>,  
"Hard" alloy or treated steel R950N/mm<sup>2</sup> Top angle: 118° self-centering Helix angle: 30° Ø-toleran

|                                | R3085V4-5                |
|--------------------------------|--------------------------|
| Suitable for steel             | Yes                      |
| Suitable for stainless steel   | Yes                      |
| Suitable for nonferrous metals | Yes                      |
| Suitable for cast iron         | Yes                      |
| Suitable for plastic           | Yes                      |
| Diameter drill                 | 4.5 mm                   |
| Spiral drill                   | Yes                      |
| Shaft diameter                 | 4.5 mm                   |
| Shank shape                    | Cylindrical              |
| Cutting edge length            | 47 mm                    |
| Total length                   | 80 mm                    |
| Holding system                 | Cylindrical plug-in axle |
| Tip angle                      | 135 °                    |
| Cutting material               | HSS                      |

|                |               |
|----------------|---------------|
| Brand          | RISS          |
| Art. N°        | R3085V4-5     |
| Sales unit     | pc            |
| EAN PCE        | 3253113814508 |
| EAN QTY PCE    | 1             |
| Intrastat code | 82075060      |